



1/4-13UNC-3B-6 HOLES
TO BE IN TRUE POSITION
WITHIN .010 DIA

TO BE CENTERED
WITHIN 1/16

NOTES

1. SURFACE "A" AND 14.007 DIA TO BE TURNED AND INSPECTED IN SAME SET-UP, RUNOUT OF SURFACE "A" NOT TO EXCEED .002 MAX T.I.R.

MAT'L: 4140 OR 4340
ALLOY STEEL
HEAT TREAT: Rc 28-32

REF. GENERAL MILLS
DWG. 533026

NEXT ASSY. D-320 & D-321



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

RAM END
TRACK SUPPORT

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS ± 1/64, DECIMALS ± .005
BREAK SHARP CORNERS AND EDGES .010 R ALL OVER.
SURFACE FINISH 125 ALL OVER.

REV. A	ADDED 45° BEVELS	12-2-63	REF. No. A
REV. B			REF. No. A
REV. C			REF. No. A

SCALE	HALF SIZE	DATE	10-7-63
MATL	NOTED	HEAT TREAT	NOTED
CATALOG No.		DWG. No.	C-553